

**RELATIVE HEAT LOSS REDUCTION FORMULA  
FOR WINDOWS WITH MULTIPLE PANES**

Cassandra Reed<sup>1</sup>, Jean Michelet Jean-Michel<sup>2</sup> §

<sup>1,2</sup>Department of Mathematics and Computer Science  
South Carolina State University  
Orangeburg, SC 29117, USA

**Abstract:** We derive an expression for the heat flux through a window constructed with multiple panes of glass separated pairwise by air layers of a given thickness. We compute the relative heat loss reduction achieved in comparison to a window with no air gap and the same amount of glass. We examine how the relative heat loss reduction function behaves when we scale the number of panes up to a large value.

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**Key Words:** heat flux reduction, heat transfer, heat flux equilibrium

**1. Introduction**

In this model, warm air escapes from a heated building through a window. The window comprises  $n$  glass panes of thickness  $d$  separated pairwise by a layer of air of width  $L$ .

We assume that the inside temperature  $T_1$  is greater than the outside temperature  $T_2$ , reflecting the fact that heat flows from the inside to the outside. In the case  $n = 2$ , we follow Mesterton-Gibbons [1]. If we indicate by  $x = 0$  the interface of the inside air and the inside window pane, then the outside pane and outside air meet at  $x = 2d + L$ . Let  $T(x)$  be the temperature at  $x$ . Thus we have  $T(0) = T_1$  and  $T(2d + L) = T_2$ . We also write  $T(d) = T_A$  and  $T(d + L) = T_B$  for the other two air-glass interfaces in between.

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§Correspondence author

The heat flows along  $x$  according to Fick's law

$$F(x) = -k(x) \frac{dT}{dx},$$

where  $F(x)$  stands for the heat flux per unit area across the window at point  $x$  and the function  $k(x)$  represents the thermal conductivity of the medium at  $x$ . Fick's law simply states that heat flux at a point  $x$  is proportional to the temperature gradient at  $x$ ; The steeper the gradient, the higher the heat flow.

In the two-pane model, for example,  $k$  is a piecewise constant function that takes the value  $K_A$  for  $x$  between  $d$  and  $d + L$ , the points  $x$  that lie in the air gap. For  $x$  in the remaining intervals  $0 < x < d$ ,  $d + L < x < 2d + L$ , in the glass medium, we assign to  $k$  the value  $k_G$ .

In this paper, we are interested in determining the heat flux across the glass and air for an  $n$ -glazed window once the flow has reached a constant equilibrium. In Section 2, some straight-forward computations as found in [1] yield the equilibrium value the flux  $F$  settles to in the case  $n = 2$ . We use these computations in Section 3 to treat the case  $n = 3$ . Formulas for the flux and relative heat flux reduction for a window with  $n$  panes follow in Section 4. We conclude our investigation with Section 5.

## 2. Double-Glazed Window

As in [1], integrating with respect to  $x$  the expression for Fick's law over the interval  $0 < x < d$ , we obtain

$$F(x) = K_G \frac{T_1 - T_A}{d}.$$

Repeating the process over the remaining intervals and equating the expressions for the respective heat fluxes so obtained, we have the chain of inequalities

$$K_G \frac{T_1 - T_A}{d} = K_A \frac{T_A - T_B}{L} = K_G \frac{T_B - T_2}{d} = F.$$

Solving for  $T_A$  and  $T_B$  in terms of  $T_1$  and  $T_2$  gives

$$T_A = \frac{\left(\frac{K_G L}{K_A d} + 1\right) T_1 + T_2}{\frac{K_G L}{K_A d} + 2}$$

$$T_B = \frac{T_1 + \left(\frac{K_G L}{K_A d} + 1\right) T_2}{\frac{K_G L}{K_A d} + 2}.$$

Therefore, the flux across across the double-paned window eventuallys settles down to an equilibrium value

$$F = F_2 = \frac{K_G}{d} \frac{T_1 - T_2}{2 + \frac{K_G L}{K_A d}},$$

which, in the  $L = 0$  limit, becomes

$$F_{2s} = \frac{K_G}{d} \frac{T_1 - T_2}{2},$$

where  $F_{2s}$  is the rate of heat loss for a single-paned window with the same amount of glass.

Thus, by setting the glass panes a distance of  $L$  units apart, we achieve a relative reduction of heat loss

$$\Delta_2 = \frac{F_{2S} - F_2}{F_{2S}} = \frac{\frac{K_G L}{K_A d}}{2 + \frac{K_G L}{K_A d}}.$$

The thermal conductivity of glass at room temperature varies between  $4 \times 10^{-3}$  and  $8 \times 10^{-3}$  J/cm.sec. C [2], while the thermal conductivity of dry air is approximately  $2.5 \times 10^{-4}$  J/cm.sec. C [3]. Therefore, the ratio  $\frac{K_G}{K_A}$  varies between 16 and 32, which means that a window with a conductivity ratio of 16 and an air gap of four pane-widths already achieves a heat loss reduction of 97%. The heat reduction function  $\Delta_2$  is a strictly increasing function of the gap aspect ratio  $L/d$ , and approaches rapidly the limiting value 1.

Manufacturers know this, which is why we do not often see windows with 4 or 5 glass panes on the market. Nevertheless, how the heat loss reduction function scale for a window with a large number,  $n$ , of glass panes remains an interesting theoretical question. How does  $\Delta$  depend on  $n$  and the gap aspect ratio  $L/d$ ?

Specifically, we address the following situation. Instead of two, we take  $n$  glass panes of thickness  $d$  each and put an air gap of thickness  $L$  between each successive pair to form an  $n$ -glazed window. Compared to a single-paned window of thickness  $nd$ , how much heat loss reduction is achieved? What form does the function  $\Delta_n$  take?

We take an inductive approach to this question. Determining  $\Delta_3$  will allow us to infer the form of  $\Delta_n$  for a general  $n$ .

### 3. Triple-Glazed Window

With a triple-glazed window, we have air-glass interfaces at  $x = 0, d, d+L, 2d+L, 2d+2L, 3d+2L$  that are kept at temperatures  $T_1, T_A, T_B, T_C, T_D, T_3$ , respectively. Integrating Fick's law as we did in the last section leads us this time to the string of equations

$$\begin{aligned} K_G \frac{T_1 - T_A}{d} &= K_A \frac{T_A - T_B}{L} = K_G \frac{T_B - T_c}{d} = \\ K_A \frac{T_C - T_D}{L} &= K_G \frac{T_D - T_3}{d} = F_3, \end{aligned} \quad (1)$$

where  $F_3$  denotes the heat flux through the three-pane window.

Part of Equations (1) can be written as

$$K_G \frac{T_3 - T_D}{d} = K_A \frac{T_D - T_C}{L} = K_G \frac{T_C - T_B}{d} = -F_3,$$

which we can, as we did in the previous section, solve for  $T_D$  and  $T_C$  to find

$$\begin{aligned} T_D &= \frac{(\rho + 1)T_3 + T_B}{\rho + 2} \\ T_C &= \frac{T_3 + (\rho + 1)T_B}{\rho + 2}, \end{aligned}$$

if we set  $\rho = \frac{K_G L}{K_A d}$ .

On the other hand, in (1) we also have

$$K_G \frac{T_1 - T_A}{d} = K_A \frac{T_A - T_B}{L} = K_G \frac{T_B - T_c}{d} = F_3,$$

from which we deduce

$$\begin{aligned} T_A &= \frac{(\rho + 1)T_1 + T_C}{\rho + 2}, \\ T_B &= \frac{T_1 + (\rho + 1)T_C}{\rho + 2}. \end{aligned}$$

Next, we use the expressions for  $T_B$  and  $T_C$  to obtain

$$(\rho + 2)T_B = T_1 + (\rho + 1)T_C = T_1 + \frac{\rho + 1}{\rho + 2}T_3 + \frac{(\rho + 1)^2}{\rho + 2}T_B,$$

which yields

$$T_B = \frac{\rho + 2}{2\rho + 3}T_1 + \frac{\rho + 1}{2\rho + 3}T_3.$$

This allows us to find

$$T_D = \frac{T_1 + 2(\rho + 1)T_3}{2\rho + 3}.$$

Finally, inserting  $T_D$  into the last of the equations in (1), we arrive at the formula for the heat flux through a three-pane window:

$$F_3 = \frac{K_G}{d} \left[ \frac{T_1 + 2T_3 \left(1 + \frac{K_G L}{K_A d}\right)}{3 + 2\frac{K_G L}{K_A d}} - T_3 \right].$$

It is, as one would expect, a function of the the inside and outside air temperatures. This time again, the temperatures at the inner air-glass interfaces do not influence the flow at equilibrium.

#### 4. Window with n Panes

From the expression obtained in the last section for the heat flux for a window with 3 panes, we infer the flux for an  $n$ -glazed window to be of the form

$$F_n = \frac{K_G}{d} \left[ \frac{T_1 + (n - 1)T_n \left(1 + \frac{K_G L}{K_A d}\right)}{n + (n - 1)\frac{K_G L}{K_A d}} - T_n \right],$$

where  $T_1$  and  $T_n$  are the inside and outside air temperatures, respectively.

In the  $L = 0$  limit,  $F_n$  reduces to

$$F_{ns} = \frac{K_G}{d} \frac{T_1 - T_n}{n},$$

with  $F_{ns}$  denoting the flux across a single-paned window with the same amount of glass.

The relative heat loss reduction is given by

$$\Delta_n = \frac{F_{ns} - F_n}{F_{ns}} = \frac{(n - 1)\frac{K_G L}{K_A d}}{n + (n - 1)\frac{K_G L}{K_A d}}.$$

As a sequence of functions of the gap aspect ratio  $\frac{L}{d}$ ,  $\Delta_n$  converges to the limit  $\frac{\frac{K_G L}{K_A d}}{1 + \frac{K_G L}{K_A d}}$  as  $n$  gets large. As for the behavior of that sequence, that limit is reached in a monotonic fashion, since we have

$$\frac{d}{dn} \Delta_n = \frac{\frac{K_G L}{K_A d}}{\left[ n + (n-1) \frac{K_G L}{K_A d} \right]^2},$$

which remains strictly positive for all positive values of the gap aspect ratio  $\frac{L}{d}$ . Therefore, the absolute ceiling on the amount of relative heat loss reduction achievable is  $\frac{\frac{K_G L}{K_A d}}{1 + \frac{K_G L}{K_A d}}$ , no matter the number of panes used. The monotonic convergence of the sequence  $\Delta_n$  conforms to one's intuition that the more panes and the wider the gaps, the more energy is saved.

## 5. Conclusion

In an inductive approach, using the expression for the heat flux through a double-glazed, then the heat flux through a triple-glazed window, we inferred the expression for the heat flux through a window with  $n$  panes of thickness  $d$  set a distance of  $L$  units apart. We obtained a formula for the relative heat loss reduction  $\Delta_n$  as the relative difference between the heat flux through an  $n$ -glazed window and that of a single-paned window with the same amount of glass. As a function of the gap aspect ratio  $\frac{L}{d}$ , we found that the amount of relative heat loss reduction  $\Delta_n$  achieved starts at  $\frac{\frac{K_G L}{K_A d}}{2 + \frac{K_G L}{K_A d}}$  when  $n$  equals 2, increases monotonically with  $n$ , and approaches the limiting value  $\frac{\frac{K_G L}{K_A d}}{1 + \frac{K_G L}{K_A d}}$ .

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